



PINO ALIPRANDINI SA
LABORATOIRE DE DEVELOPPEMENT
ET DE FORMULATION DE PRODUITS
CHIMIQUES POUR LE TRAITEMENT
DE SURFACE GALVANIQUE

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OPERATING DATA

LESSIVE US BLANCHE

LESSIVE US BLANCHE is a solid mixture of surfactants (mostly biodegradable) and inorganic compounds. It allows particularly the cleaning of polishing paste and oils on silver, gold and stainless-steel.

LESSIVE US BLANCHE is used for cleaning with Ultrasonic equipment in concentration 2-3 %.

MAKE-UP

Addition required for 100 L of solution:

PRODUCT NO	PRODUCT	QUANTITY
0005	Lessive US blanche	20 - 30 g/L

Before the first use, let the bath degas for 30 - 40 minutes at working temperature.

OPERATING CONDITIONS

Concentration for silver and gold	:	2 %
Concentration for stainless-steel	:	3 %
Temperature	:	50 - 70°C
Time	:	1 min - 3 min

Followed by a rinse in current water, then in DI water and finally drying with hot air.