

SAFETY DATA SHEET

(in accordance with Regulation (EU) No 453/2010)

1S01095-CONE BORAX -

Version: 1

Revision date: 17/07/2015

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SECTION 1: IDENTIFICATION OF THE MIXTURE AND OF THE COMPANY/UNDERTAKING.

1.1 Product identifier.

Product Name: BORAX CONE
Product Code: 1S01095

1.2 Relevant identified uses of the mixture and uses advised against.

Protection for metals during soldering operations.

Uses advised against:

Uses other than those recommended.

1.3 Details of the supplier of the safety data sheet.

Company: M.P.F. di Pierfranca Motta
Address: Via A. Catalani 41
Town: Lissone Italy
Telephone: +390392452595
E-mail: mpfitalia@mpfitalia.com

1.4 Emergency telephone number: 00390392452595 (Only available during office hours)

SECTION 2: HAZARDS IDENTIFICATION.

2.1 Classification of the mixture.

In accordance with Regulation (EU) No 1272/2008:

Eye Dam. 1 : Causes serious eye damage.

Repr. 1B : May damage fertility. May damage the unborn child.

Skin Corr. 1A : Causes severe skin burns and eye damage.

2.2 Label elements.

Labelling in accordance with Regulation (EU) No 1272/2008:

Pictograms:



Signal Word:

Danger

H statements:

H314 Causes severe skin burns and eye damage.
H360FD May damage fertility. May damage the unborn child.

P statements:

P201 Obtain special instructions before use.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P310 Immediately call a POISON CENTER/doctor/...
P405 Store locked up.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P301+P330+P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

EUH statements:

Restricted to professional users.

Contains:

boric acid, disodium salt, disodium tetraborate, anhydrous
borax decahydrate, disodium tetraborate decahydrate

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caustic potash,potassium hydroxide

2.3 Other hazards.

In normal use conditions and in its original form, the product itself does not involve any other risk for health and the environment.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS.

3.1 Substances.

Not Applicable.

3.2 Mixtures.

Substances posing a danger to health or the environment in accordance with the Regulation (EC) No. 1272/2008, assigned a Community exposure limit in the workplace, and classified as PBT/vPvB or included in the Candidate List:

Identifiers	Name	Concentrate	(*)Classification - Regulation (EC) No 1272/2008	
			Classification	specific concentration limit
Index No: 005-011-01-1 CAS No: 1303-96-4 EC No: 215-540-4	[4] borax decahydrate,disodium tetraborate decahydrate	45.16%	Repr. 1B, H360FD	Repr. 1B, H360FD: C ≥ 8,5 %
Index No: 005-011-00-4 CAS No: 1330-43-4 EC No: 215-540-4 Registration No: 01-2119490790-32-XXXX	[1] [4] boric acid, disodium salt,disodium tetraborate, anhydrous	37%	Repr. 1B, H360FD	Repr. 1B, H360FD: C ≥ 4,5 %
Index No: 019-002-00-8 CAS No: 1310-58-3 EC No: 215-181-3 Registration No: 01-2119487136-33-XXXX	[1] caustic potash,potassium hydroxide	15%	Acute Tox. 4, H302 - Skin Corr. 1A, H314	Skin Corr. 1A, H314: C ≥ 5 %

(*) The complete text of the H phrases is given in section 16 of this Safety Data Sheet.

[1] Substance with a Community workplace exposure limit (see section 8.1).

[4] Substance included in the list established under Article 59, paragraph 1, REACH (Candidate or subject to authorization).

SECTION 4: FIRST AID MEASURES.

4.1 Description of first aid measures.

In case of doubt or when symptoms of feeling unwell persist, get medical attention. Never administer anything orally to persons who are unconscious.

Inhalation.

If breathing is irregular or stops, perform artificial respiration. Do not administer anything orally. If unconscious, place them in a suitable position and seek medical assistance.

Eye contact.

If wearing contact lenses, remove them. Wash eyes with plenty of clean and cool water for at least 10 minutes while pulling eyelids up, and seek medical assistance.

Skin contact.

Remove contaminated clothing. Wash skin vigorously with water and soap or a suitable skin cleaner. **NEVER** use solvents or thinners.

Ingestion.

If accidentally ingested, seek immediate medical attention. Keep calm. **NEVER** induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed.

-End of safety data sheet.-

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Toxic Product, accidental contact may result in serious respiratory difficulties, alteration of the central nervous system and in extreme cases, unconsciousness. Immediate medical assistance is required.

4.3 Indication of any immediate medical attention and special treatment needed.

In case of doubt or when symptoms of feeling unwell persist, get medical attention. Never administer anything orally to persons who are unconscious.

SECTION 5: FIREFIGHTING MEASURES.

5.1 Extinguishing media.

Recommended extinguishing methods.

Extinguisher powder or CO₂. In case of more serious fires, also alcohol-resistant foam and water spray. Do not use a direct stream of water to extinguish.

5.2 Special hazards arising from the mixture.

Special risks.

Fire can cause thick, black smoke. As a result of thermal decomposition, dangerous products can form: carbon monoxide, carbon dioxide. Exposure to combustion or decomposition products can be harmful to your health.

5.3 Advice for firefighters.

Use water to cool tanks, cisterns, or containers close to the heat source or fire. Take wind direction into account. Prevent the products used to fight the fire from going into drains, sewers, or waterways.

Fire protection equipment.

According to the size of the fire, it may be necessary to use protective suits against the heat, individual breathing equipment, gloves, protective goggles or facemasks, and gloves.

SECTION 6: ACCIDENTAL RELEASE MEASURES.

6.1 Personal precautions, protective equipment and emergency procedures.

For exposure control and individual protection measures, see section 8.

6.2 Environmental precautions.

Prevent the contamination of drains, surface or subterranean waters, and the ground.

6.3 Methods and material for containment and cleaning up.

The contaminated area should be immediately cleaned with an appropriate de-contaminator. Pour the decontaminator on the remains in an opened container and let it act various days until no further reaction is produced.

6.4 Reference to other sections.

For exposure control and individual protection measures, see section 8.

For later elimination of waste, follow the recommendations under section 13.

SECTION 7: HANDLING AND STORAGE.

7.1 Precautions for safe handling.

For personal protection, see section 8. Never use pressure to empty the containers. They are not pressure-resistant containers.

In the application area, smoking, eating, and drinking must be prohibited.

Follow legislation on occupational health and safety.

Keep the product in containers made of a material identical to the original.

7.2 Conditions for safe storage, including any incompatibilities.

Store according to local legislation. Observe indications on the label. Store the containers between 5 and 35° C, in a dry and well-ventilated place, far from sources of heat and direct solar light. Keep far away from ignition points. Keep away from oxidising agents and from highly acidic or alkaline materials. Do not smoke. Prevent the entry of non-authorised persons. Once the containers are open, they must be carefully closed and placed vertically to prevent spills.

The product is not affected by Directive 2012/18/EU (SEVESO III).

7.3 Specific end use(s).

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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION.

8.1 Control parameters.

Work exposure limit for:

Name	CAS No.	Country	Limit value	ppm	mg/m ³
boric acid, disodium salt, disodium tetraborate, anhydrous	1330-43-4	United Kingdom [1]	Eight hours		1
			Short term		
caustic potash, potassium hydroxide	1310-58-3	United Kingdom [1]	Eight hours		
			Short term		2

[1] According Limit Value (IOELV) list in 2nd Indicative Occupational Exposure adopted by Health and Safety Executive.

The product does NOT contain substances with Biological Limit Values.

8.2 Exposure controls.

Measures of a technical nature:

Provide adequate ventilation, which can be achieved by using good local exhaust-ventilation and a good general exhaust system.

Concentration:	100 %				
Uses:	Protectos de metales para soldadura.				
Breathing protection:					
PPE:	Filter mask for protection against gases and particles.				
Characteristics:	«CE» marking, category III. The mask must have a wide field of vision and an anatomically designed form in order to be sealed and watertight.				
CEN standards:	EN 136, EN 140, EN 405				
Maintenance:	Should not be stored in places exposed to high temperatures and damp environments before use. Special attention should be paid to the state of the inhalation and exhalation valves in the face adaptor. Read carefully the manufacturer's instructions regarding the equipment's use and maintenance. Attach the necessary filters to the equipment according to the specific nature of the risk (Particles and aerosols: P1-P2-P3, Gases and vapours: A-B-E-K-AX), changing them as advised by the manufacturer.				
Observations:					
Filter Type needed:	A2				
Hand protection:					
PPE:	Non-disposable protective gloves against chemicals.				
Characteristics:	«CE» marking, category III. Check the list of chemicals for which the glove has been tested.				
CEN standards:	EN 374-1, En 374-2, EN 374-3, EN 420				
Maintenance:	A schedule for the periodical replacement of gloves should be established in order to guarantee their replacement before pollutants permeate them. The use of contaminated gloves could be more dangerous than not using gloves, since the pollutant can gradually accumulate in the glove's material.				
Observations:	They are to be replaced whenever tears, cracks or deformations are observed or when exterior dirt could reduce their strength.				
Material:	PVC (polyvinyl chloride)	Breakthrough time (min.):	> 480	Material thickness (mm):	0,35
Eye protection:					
If the product is handled correctly, no individual protection equipment is necessary.					
Skin protection:					
PPE:	Chemical protective clothing				
Characteristics:	«CE» marking, category III. Clothing should fit properly. The level of protection must be set according to a test parameter called BT (Breakthrough Time), which indicates how long it takes for the chemical to pass through the material.				
CEN standards:	EN 464,EN 340, EN 943-1, EN 943-2, EN ISO 6529, EN ISO 6530, EN 13034				
Maintenance:	In order to guarantee uniform protection, follow the washing and maintenance instructions provided by the manufacturer.				
Observations:	The protective clothing's design should facilitate correct positioning, staying in place without moving for the period of use expected, bearing in mind environmental factors as well as any movement or position the user might adopt while carrying out the activity.				
PPE:	Anti-static safety footwear against chemicals.				
Characteristics:	«CE» marking, category III. Check the list of chemicals against which the footwear is resistant.				
CEN standards:	EN ISO 13287, EN 13832-1, EN 13832-2, EN 13832-3, EN ISO 20344, EN ISO 20345				

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Maintenance:	For correct maintenance of this kind of safety footwear, it is necessary to observe the instructions specified by the manufacturer. The footwear should be replaced as soon as any sign of damage is observed.
Observations:	The footwear should be cleaned regularly and dried when damp, although it should not be placed too close to a source of heat in order to avoid any sharp changes in temperature.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES.

9.1 Information on basic physical and chemical properties.

Appearance: Paste with characteristic colour and odour

Colour: N.A./N.A.

Odour: N.A./N.A.

Odour threshold: N.A./N.A.

pH: N.A./N.A.

Melting point: N.A./N.A.

Boiling Point: N.A./N.A.

Flash point: N.A./N.A.

Evaporation rate: N.A./N.A.

Inflammability (solid, gas): N.A./N.A.

Lower Explosive Limit: N.A./N.A.

Upper Explosive Limit: N.A./N.A.

Vapour pressure: N.A./N.A.

Vapour density: N.A./N.A.

Relative density: N.A./N.A.

Solubility: N.A./N.A.

Liposolubility: N.A./N.A.

Hydrosolubility: N.A./N.A.

Partition coefficient (n-octanol/water): N.A./N.A.

Auto-ignition temperature: N.A./N.A.

Decomposition temperature: N.A./N.A.

Viscosity: N.A./N.A.

Explosive properties: N.A./N.A.

Oxidizing properties: N.A./N.A.

N.A./N.A.= Not Available/Not Applicable due to the nature of the product

9.2. Other information.

SECTION 10: STABILITY AND REACTIVITY.

10.1 Reactivity.

The product does not present hazards by their reactivity.

10.2 Chemical stability.

Stable under the recommended handling and storage conditions (see section 7).

10.3 Possibility of hazardous reactions.

The product does not present possibility of hazardous reactions.

10.4 Conditions to avoid.

Avoid any improper handling.

10.5 Incompatible materials.

Keep away from oxidising agents and from highly alkaline or acidic materials in order to prevent exothermic reactions.

10.6 Hazardous decomposition products.

No decomposition if used for the intended uses.

SECTION 11: TOXICOLOGICAL INFORMATION.

11.1 Information on toxicological effects.

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Repeated or prolonged contact with the product can cause the elimination of oil from the skin, giving rise to non-allergic contact dermatitis and absorption of the product through the skin.

a) acute toxicity;
Not conclusive data for classification.

Acute Toxicity Estimate (ATE):
:
ATE (Oral) = 3333 mg/kg

b) skin corrosion/irritation;
Product classified:
Skin Corrosive, Category 1A: Causes severe skin burns and eye damage.

c) serious eye damage/irritation;
Product classified:
Serious eye damage, Category 1: Causes serious eye damage.

d) respiratory or skin sensitisation;
Not conclusive data for classification.

e) germ cell mutagenicity;
Not conclusive data for classification.

f) carcinogenicity;
Not conclusive data for classification.

g) reproductive toxicity;
Product classified:
Reproductive toxicant, Category 1B: May damage fertility or the unborn child.

h) STOT-single exposure;
Not conclusive data for classification.

i) STOT-repeated exposure;
Not conclusive data for classification.

j) aspiration hazard;
Not conclusive data for classification.

SECTION 12: ECOLOGICAL INFORMATION.

12.1 Toxicity.

No information is available regarding the ecotoxicity of the substances present.

12.2 Persistence and degradability.

No information is available about persistence and degradability of the product.

12.3 Bioaccumulative potencial.

No information is available regarding the bioaccumulation of the substances present.

12.4 Mobility in soil.

No information is available about the mobility in soil.
The product must not be allowed to go into sewers or waterways.
Prevent penetration into the ground.

12.5 Results of PBT and vPvB assessment.

No information is available about the results of PBT and vPvB assessment of the product.

12.6 Other adverse effects.

No information is available about other adverse effects for the environment.

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SECTION 13 DISPOSAL CONSIDERATIONS.

13.1 Waste treatment methods.

Do not dump into sewers or waterways. Waste and empty containers must be handled and eliminated according to current, local/national legislation.

Follow the provisions of Directive 2008/98/EC regarding waste management.

SECTION 14: TRANSPORT INFORMATION.

Transportation is not dangerous. In case of road accident causing the product's spillage, proceed in accordance with point 6.

14.1 UN number.

Transportation is not dangerous.

14.2 UN proper shipping name.

Transportation is not dangerous.

14.3 Transport hazard class(es).

Transportation is not dangerous.

14.4 Packing group.

Transportation is not dangerous.

14.5 Environmental hazards.

Transportation is not dangerous.

14.6 Special precautions for user.

Transportation is not dangerous.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code.

Transportation is not dangerous.

SECTION 15: REGULATORY INFORMATION.

15.1 Safety, health and environmental regulations/legislation specific for the mixture.

The product is not affected by the Regulation (EC) No 1005/2009 of the European Parliament and of the Council of 16 September 2009 on substances that deplete the ozone layer.

See annex I of the Directive 96/82/EC of 9 December 1996 on the control of major-accident hazards involving dangerous substances and the Regulation (EC) No 689/2008 of the European Parliament and of the Council of 17 June 2008 concerning the export and import of dangerous chemicals and its subsequent updates.

The product is not affected by Directive 2012/18/EU (SEVESO III).

The product is not affected by Regulation (EU) No 528/2012 concerning the making available on the market and use of biocidal products.

The product is not affected by the procedure established Regulation (EU) No 649/2012, concerning the export and import of dangerous chemicals.

Restrictions on the manufacturing, placing on the market and use of certain dangerous substances, mixtures and articles:

Designation of the substance, of the group of substances or of the mixture	Conditions of restriction
30. Substances which appear in Part 3 of Annex VI to Regulation (EC) No 1272/2008 classified as toxic to reproduction category 1A or 1B (Table 3.1) or toxic to reproduction category 1 or 2 (Table 3.2) and listed as follows: - Reproductive toxicant category 1A adverse effects on sexual function and fertility or on development (Table 3.1) or reproductive toxicant category 1 with R60 (May impair fertility) or R61 (May cause harm to the unborn child) (Table 3.2) listed in Appendix 5 - Reproductive toxicant category 1B adverse	1. Shall not be placed on the market, or used, - as substances, - as constituents of other substances, or, - in mixtures, for supply to the general public when the individual concentration in the substance or mixture is equal to or greater than: - either the relevant specific concentration limit specified in Part 3 of Annex VI to Regulation (EC) No 1272/2008, or, - the relevant concentration specified in Directive 1999/45/EC where no specific concentration limit is set out in Part 3 of Annex VI to Regulation (EC) No 1272/2008. Without prejudice to the implementation of other Community provisions relating to the classification, packaging and labelling of substances and

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effects on sexual function and fertility or on development (Table 3.1) or reproductive toxicant category 2 with R60 (May impair fertility) or R61 (May cause harm to the unborn child) (Table 3.2) listed in Appendix 6	mixtures, suppliers shall ensure before the placing on the market that the packaging of such substances and mixtures is marked visibly, legibly and indelibly as follows: 'Restricted to professional users'. 2. By way of derogation, paragraph 1 shall not apply to: (a) medicinal or veterinary products as defined by Directive 2001/82/EC and Directive 2001/83/EC; (b) cosmetic products as defined by Directive 76/768/EEC; (c) the following fuels and oil products: - motor fuels which are covered by Directive 98/70/EC, - mineral oil products intended for use as fuel in mobile or fixed combustion plants, - fuels sold in closed systems (e.g. liquid gas bottles); (d) artists' paints covered by Directive 1999/45/EC; (e) the substances listed in Appendix 11, column 1, for the applications or uses listed in Appendix 11, column 2. Where a date is specified in column 2 of Appendix 11, the derogation shall apply until the said date.
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15.2 Chemical safety assessment.

There has been no evaluation a chemical safety assessment of the product.

SECTION 16: OTHER INFORMATION.

Complete text of the H phrases that appear in section 3:

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H360FD	May damage fertility. May damage the unborn child.

Classification codes:

Acute Tox. 4 [Oral] : Acute toxicity (Oral), Category 4
Eye Dam. 1 : Serious eye damage, Category 1
Repr. 1B : Reproductive toxicant, Category 1B
Skin Corr. 1A : Skin Corrosive, Category 1A

Sections changed compared with the previous version:

1,2,3,8,10,11,13,14,15,16

It is advisable to carry out basic training with regard to health and safety at work in order to handle this product correctly.

Labelling in accordance with Directive 1999/45/EC:

Symbols:



Toxic

R Phrases:

R35	Causes severe burns.
R60	May impair fertility.
R61	May cause harm to the unborn child.

S Phrases:

S4	Keep away from living quarters.
S26	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S28	After contact with skin, wash immediately with plenty of ... (to be specified by the manufacturer).
S38	In case of insufficient ventilation, wear suitable respiratory equipment.

-End of safety data sheet..-

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S45 In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
S53 Avoid exposure - obtain special instructions before use.
S36/37/39 Wear suitable protective clothing, gloves and eye/face protection.

Other Phrases:

Restricted to professional users.

Contains:

boric acid, disodium salt, disodium tetraborate, anhydrous
borax decahydrate, disodium tetraborate decahydrate
caustic potash, potassium hydroxide

Abbreviations and acronyms used:

CEN: European Committee for Standardization.

PPE: Personal protection equipment.

Key literature references and sources for data:

<http://eur-lex.europa.eu/homepage.html>

<http://echa.europa.eu/>

Regulation (EU) No 453/2010.

Regulation (EC) No 1907/2006.

Regulation (EU) No 1272/2008.

The information given in this Safety Data Sheet has been drafted in accordance with COMMISSION REGULATION (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC.

The information in this Safety Data Sheet on the Preparation is based on current knowledge and on current EC and national laws, as far as the working conditions of the users is beyond our knowledge and control. The product must not be used for purposes other than those that are specified without first having written instructions on how to handle. It is always the responsibility of the user to take the appropriate measures in order to comply with the requirements established by current legislation. The information contained in this Safety Sheet only states a description of the safety requirements for the preparation, and it must not be considered as a guarantee of its properties.